

Date: Wednesday, 1/11/2006 4:14:12 PM  
User: Kim Johnston

## Process Sheet

SPLIT-2

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: DART13 MAN SHOULDER HARNESS KIT
Job Number	: 25431		
Estimate Number	: 11863	Part Number	: D412702011
P.O. Number	: N/A	Drawing Number	: N/A
This Issue	: 1/11/2006 S.O. No. : N/A	Project Number	: N/A
Prsht Rev.	: NC	Drawing Revision	: A
First Issue	: N/A Type : PURCHASED PARTS	Material	: N/A
Previous Run	: 25424	Due Date	: 2/28/2006
Written By	: SEE COMMENT BELOW	Qty:	10 Um: Each
Checked & Approved By	: SEE ABOVE USER & DATE		
Comment	: Est. A03.10.17 New Issue KJ/RF		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile &amp; type labels per PPPD412-702-011 CHG001

DH 06/02/08

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D3195041	Bracket Assembly
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Bracket Assembly

Qty Part Number Description Batch

2 D3195-041 Bracket B25485 ✓

4.0	D3195043	Bracket Assembly
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Bracket Assembly

Qty Part Number Description Batch

2 D3195-043 Bracket B25808 ✓

5.0	D31961	Bar
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Bar

Qty Part Number Description Batch

1 D3196-1 Bar B25242 2mic

B 25/00 1mic

B25849 2mic ✓

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Part Number: D412702011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D31963

Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Bar

Qty Part Number Description Batch

1 D3196-3 Bar B20668 1 mcp B24130 4 mcp B23809 4 mcp B22178 1 mcp

7.0

D31964

Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Qty Part Number Description Batch

Bar

1 D3196-4 Bar B24131

8.0

D3197041

Bar Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Bar Assembly

Qty Part Number Description Batch

2 D3197-041 Bar B25250 6 mcp B25459 12 mcp

9.0

D31981

Fitting



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Fitting

Qty Part Number Description Batch

4 D3198-1 Fitting B25486 12 mcp B25702 28 mcp

10.0

D3215041

Harness Assembly



Comment: Qty.: 18.0000 Each(s)/Unit Total: 180.0000 Each(s)

Harness Assembly

Qty Part Number Description Batch

18 D3215-041 Harness Assembly B20798 18 mcp B25461 162 m

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Part Number: D412702011

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

D3215043

Harness Assembly



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)  
Harness Assembly

Qty Part Number Description Batch

4 D3215-043 Harness Assembly ~~M10008~~ B20797 2m B23930 2m ~~2m~~ 36 X B25462

12.0

AN45A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)  
Bolt

Qty Part Number Description Batch

4 AN4-5A Bolt M10008 -

13.0

AN413A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)  
Bolt

Qty Part Number Description Batch

4 AN4-13A Bolt M18717 -

14.0

AN420A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 80.0000 Each(s)  
Bolt

Qty Part Number Description Batch

8 AN4-20A Bolt M14855 -

15.0

AN960JD416

Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total : 200.0000 Each(s)  
Washer

Qty Part Number Description Batch

20 AN960JD416 Washer M19085 -

16.0

MS21042L4

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total : 120.0000 Each(s)  
Nut

Qty Part Number Description Batch

12 MS21042L4 Nut (or -4) M17997 -



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Job Number:



Seq. #:

Machine Or Operation:

Description :

17.0

MS24694S152

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : 80.0000 Each(s)

Screw

Qty Part Number Description Batch

8 MS24694-S152 Screw

M18634

26/2/27

(9)

18.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

C206103102

C206103101

(9)

19.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-011

Location:

PPP Rev:

A

C206103102

(9)

20.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

C206103103

(9)

Job Completion



206103102